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FEEL MORE POWER.

Installation Instructions for HONDA GROM (2014-2025) Full System

To install the 2014-2025 HONDA GROM 125 FULL SYSTEM proceed with the following directions:

Caution: Do not install exhaust while engine is running, and/or is hot to the touch. Thoroughly read and review all steps of installation instructions to ensure proper installation. If you have any questions about installation, please contact us at 905-985-6111 and we would be happy to help.



Hindle Evo Megaphone Installed



Hindle Evo Muffler Installed

Step 1: Remove left and right fairing, as per owner's manual. Remove stock exhaust, as per owner's manual.

Step 2: Inspect stock exhaust gasket and re-use with the Hindle flange. If a new exhaust gasket is needed, contact your local dealer to order a new one. Install flange onto stud using stock nuts, secure hand tight. Install spring on flange plate. Align the flange so that the holes are on the bottom. Hook the spring on the lower outer hole on the flange. **See Images 1 and 2.**

VERY IMPORTANT: The flange plate on the Grom is moveable and must be placed the correct way, depending on the year and model of the bike. When installing the exhaust flange plate, **ensure that the spring hole is properly aligned with the spring tab on the exhaust primary so that the spring sits straight** between the spring tab and mounting point. If the spring is installed on an angle, it can place uneven tension on the spring tab. **Failure to improperly align the spring can cause** excessive stress on the tabs and welds, premature wear or breakage of the spring and/or potential major damage to the exhaust system. Before final tightening, **visually confirm that the spring is installed straight** and that the tab and mount are directly in line with one another. Adjust the positioning of the flange and flange plate to achieve proper alignment. **See Images 3, 4, 5, 6 and 7.**



Image 1

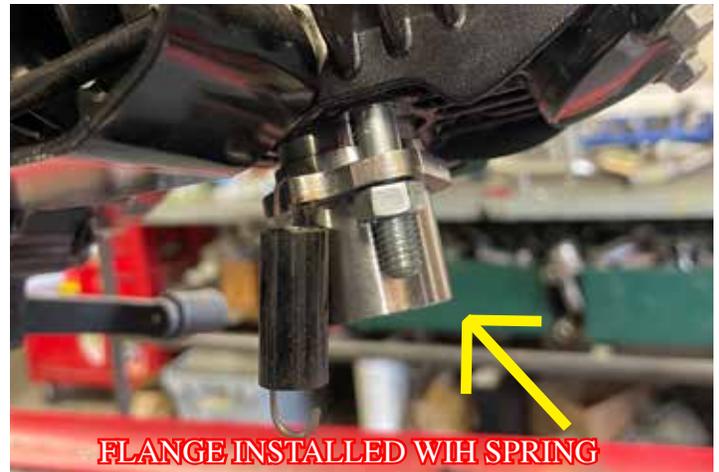
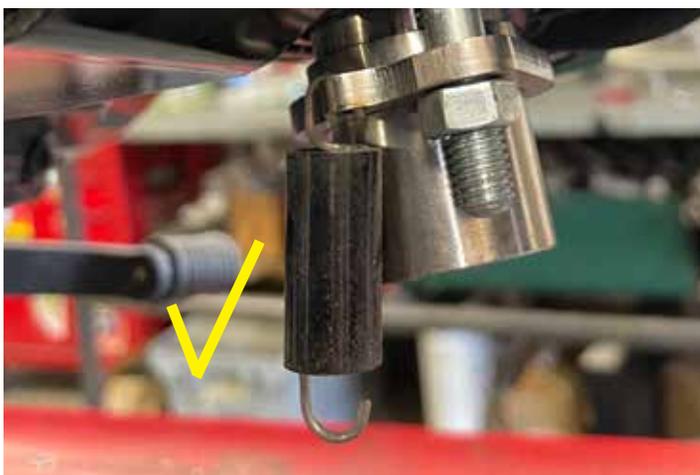


Image 2



CORRECT

Image 3



INCORRECT

Image 4



Image 5

SPRING HOLE ON FLANGE PLATE. LINE UP DEPENDING ON LOCATION OF SPRING TAB ON EXHAUST PRIMARY



Image 6

PLACE FLANGE PLATE IN CORRECT SPOT, SO THAT THE SPRING HOLE WILL LINE UP WITH THE SPRING TAB ON PRIMARY

Step 3: Install primary/header onto flange and attach spring using spring tool provided. See **Image 8**.



Image 7



Image 8

Step 4: Locate bracket mount on frame of motorcycle. See **Image 9**.

Step 5: Install Hindle bracket (supplied) on frame of motorcycle as shown. See **Images 10, 11, 12 and 13**.

Step 6: Install mid-pipe onto primary and attach springs from primary to mid-pipe using spring tool provided.

Step 7: Install megaphone muffler onto bracket using stock bolt, x2 8mm washers and x1 8mm lock nut.

Step 8: *For Evolution or Oval muffler installation*, remove protective film on muffler strap. Install protective rubber band inside of the muffler strap making sure that the strap is inside of the outer edge of the rubber. Install supplied muffler bracket between frame and foot peg bracket.

Step 9: Install muffler strap to previously installed (on frame) muffler bracket. When installing the muffler strap, both sides of the top of the strap should be pinched together on one side of the mount. See **Image 14**.



Image 9



Image 10

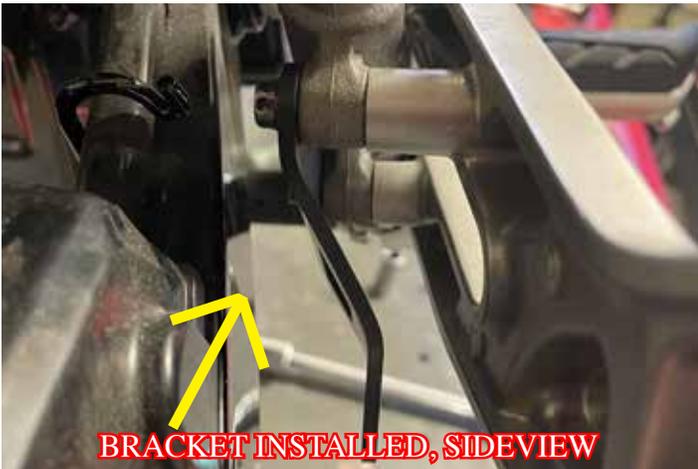


Image 11



Image 12



Image 13

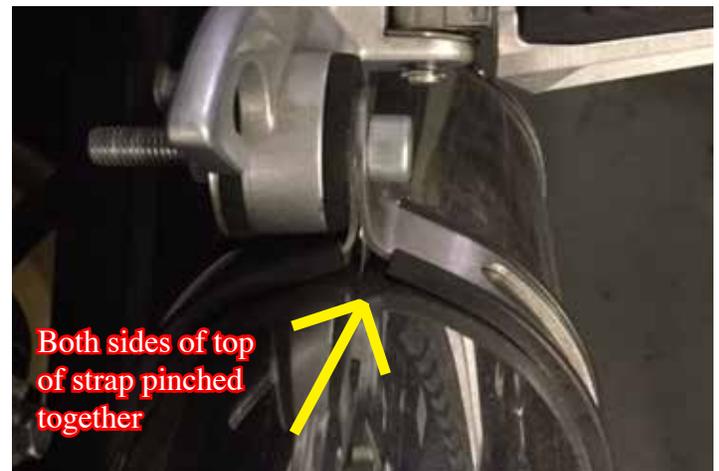


Image 14

Step 10: **VERY IMPORTANT** A break-in procedure must be performed for new Hindle mufflers. Once installed, Hindle muffler must be warmed up by running the engine at idle for 15 minutes. Hindle muffler should then be left to cool down for 15 minutes. This process will help prolong the life of your Hindle muffler by helping set the internal muffler packing before first use. **Please note: Hindle mufflers require general maintenance: repacking of the muffler should be done, when required. Repacking will help protect the muffler's outer shell, as well as noise and exhaust emissions.**

Enjoy the quality and performance of your new Hindle Exhaust System!

CAUTION!!! DO NOT START BIKE UNTIL CLEARANCE HAS BEEN CHECKED BETWEEN THE EXHAUST AND ALL BODYWORK/PARTS. IF MINIMUM CLEARANCE IS NOT AVAILABLE, REMOVE SPRINGS AND RE-INSTALL OR ADJUST UNTIL PROPER CLEARANCE IS ACHIEVED.



WARNING

Exhaust system(s) and muffler(s) may be hot when engine is/has been running. Take preventative measures with the handling of any Hindle system or Hindle muffler. Allow the engine to cool before installing or removing the exhaust system and/or muffler. Severe burns, bodily injury and/or death may occur.



WARNING

Keep flammable materials away from exhaust at all times.



WARNING

Exhaust gas contains poisonous carbon monoxide that can rapidly accumulate in an enclosed or poorly ventilated area. If inhaled, it may cause serious injury or death. Start and run the motorcycle in a well-ventilated area.

WARNING: USA CUSTOMERS:

Certain states in the USA have individual laws regulating the use of aftermarket exhaust parts and systems, especially as those parts and systems modify, remove, or replace original equipment catalytic converters. Please become familiar with the appropriate laws in your area before installing any aftermarket part or system on your vehicle. To ensure compliance with all applicable laws, Hindle Products Ltd, Woodcraft Technologies Inc and any of their representatives, subsidiaries or the sellers of these parts or systems make any representation that any of their parts or systems comply with any of these laws for street use.

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